

CLAIMS:

1. A gusset bag having side films folded inwardly and an opening portion at the upper edge of the bag, said gusset bag further having a reinforcing resin layer at least on the side edge.
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2. The gusset bag of claim 1 wherein the reinforcing resin layer is further provided on the upper edge.
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3. The gusset bag of claim 2 wherein a spout is provided at the opening portion with bonding to the reinforcing resin layer.
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4. The gusset bag of claim 3 wherein the reinforcing resin layer and the spout are integrally molded.
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5. A method for producing a gusset bag having side films folded inwardly and an opening portion at the upper edge of the bag comprising:
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injecting a resin to the side edge of the gusset bag or the side edge and the upper edge of the gusset bag to form a reinforcing resin layer.
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6. The method of producing the gusset bag of claim 5 wherein the spout is formed at the opening portion and the reinforcing resin layer is formed integrally with the spout by injecting the resin.
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